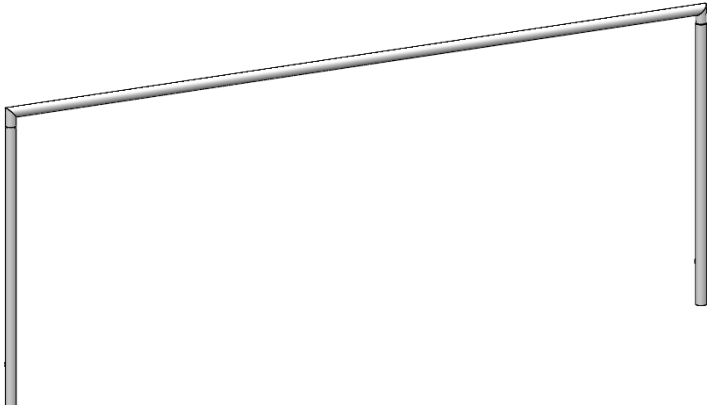
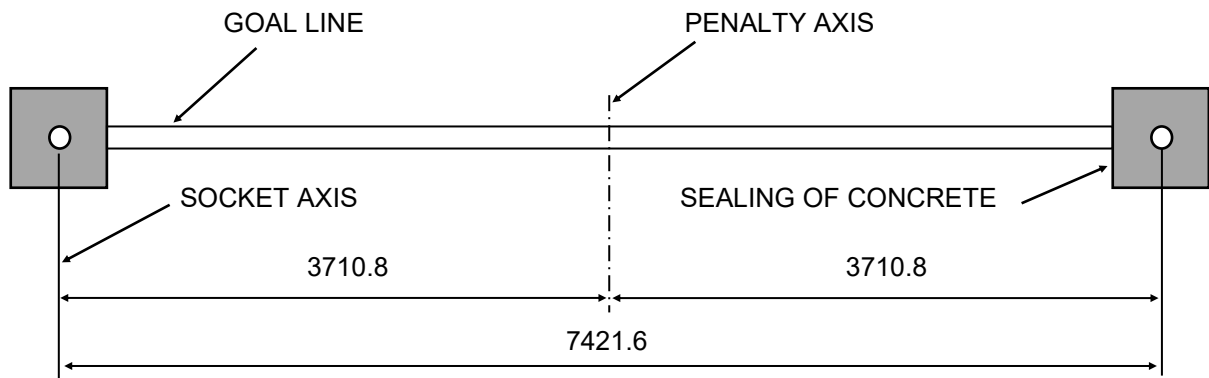


	ASSEMBLY INSTRUCTION	
	STEEL FOOTBALL GOAL 7.32x2.44M, SOCKETED	
	PRODUCT REF	S12200 PAIR
		
DESCRIPTION		
Galvanized steel structure Ø101.6 Powder coated 7.32m x 2.44m		
CONFORM		
European regulation EN 748		
ASSEMBLY TIME		
The assembly time for this goal is estimated at 10 minutes with 2 people (without footing).		
TEST AFTER INSTALLATION		
<p>According to the regulation above, this product has to be tested like below:</p> <ul style="list-style-type: none"> - Put 180kg at 20cm from the ground and in the middle of the crossbar for 1min. - Apply an horizontal force of 110 kg on the middle of the crossbar, by a 3 meter rope, for 1min. <p>After these tests, the equipment and the fixation system should not have break, move or show residual deformation.</p> <p>During the first installation, stability and strength tests are compulsory. Every time you install the equipment, a visual check of the stability and strength must be realized. The owner of this equipment must usually control the product.</p> <p>For an optimal use of our products, we advise to follow the installation and maintenance instructions.</p>		
MAINTENANCE		
<p>The equipment has to be regularly maintained by the owner. It is recommended to:</p> <ul style="list-style-type: none"> - Check every week that all the bolts are correctly tightened - Fix paint defects if the unit has been damaged, using the adapted paint specified by the manufacturer. - Replace all damaged or missing parts with a spare part recommended by the manufacturer. - Clean the product by using dishwasher soap, clean water, and soft cloth. 		
WARRANTY		
<p>One full year parts and labour guarantee. Every claim regarding the condition of the delivered equipment has to be done within the warranty period following receipt of the product.</p> <p>The warranty will not apply to:</p> <ul style="list-style-type: none"> - Any degradation during transport. - Any degradation due to poor maintenance. - Any degradation due to use differing from which the product was intended. - Any defect claimed after the end of the warranty period. - Any damage due to a faulty installation or assembly of the product. 		

FIXATION AND FOOTING



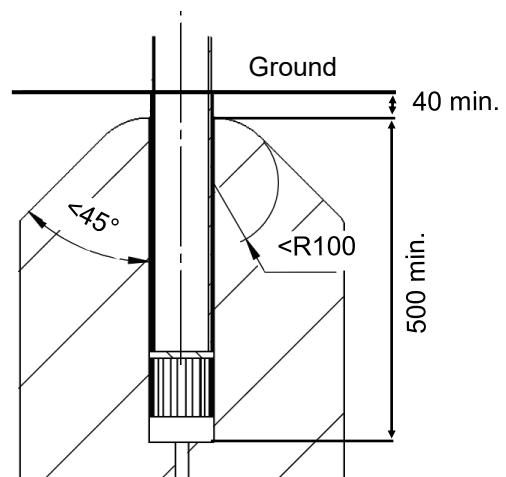
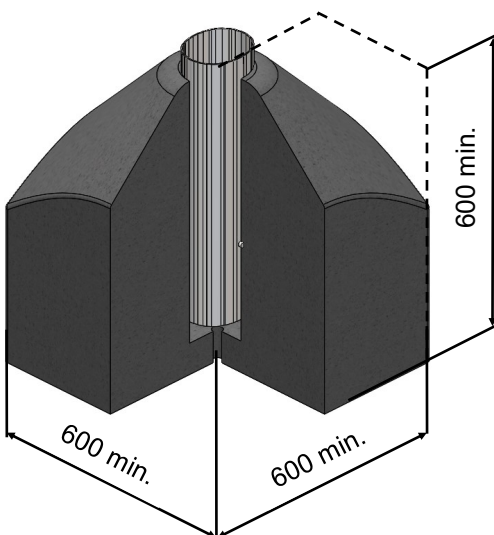
NB: All dimensions are given in millimeters

- Dig holes for the concrete blocks according to the dimensions above and below (according to the Annex A of **NF EN 748+A1 (Mars 2018)** regulation).

- Fill the bottom of the holes with CPJ 45 concrete dosed at 350 kg/m^3 . Put the sockets in position, according to the scheme. When the position is correct, fill the rest of the holes, and adjust the position of the sockets.

- Let the concrete dry for at least 72 hours (depending on the weather).

Tips: You can put the goal in position during the drying of the concrete blocks. Use a plastic film to protect the bottom of the post, and put the goal into the sockets. Then use wooden shims to maintain the goal in good position.



PENETRATION OF THE POST IN THE SOCKET : 350mm

ASSEMBLY

NECESSARY TOOLS (NOT INCLUDED)



Wrench 17mm

INCLUDED ITEMS



SS Screws
M10x25

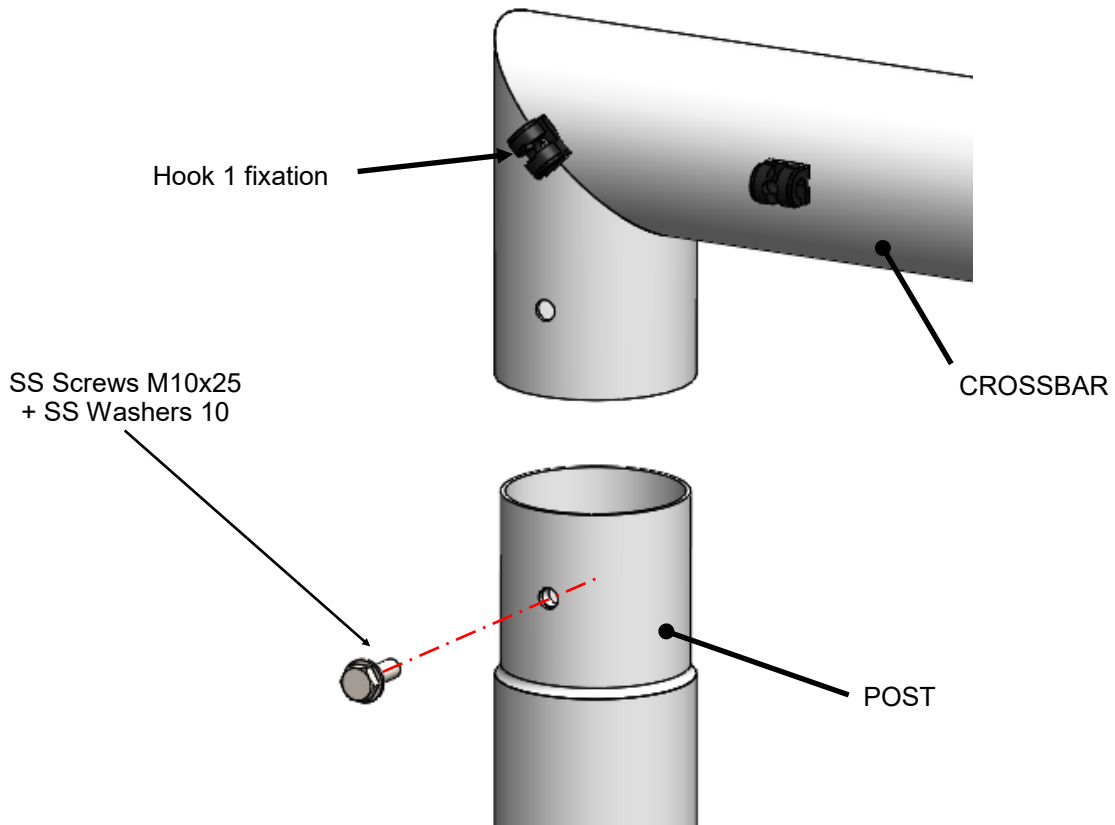
x4



SS Washers 10

x4

1- ASSEMBLY OF THE POSTS TO THE CROSSBAR (x4)



NECESSARY TOOLS



SS Screws
M10x25

x1



SS Washers 10

x1

PACKING LIST





STEEL FOOTBALL GOAL 7.32x2.44M, SOCKETED

PRODUCT REF


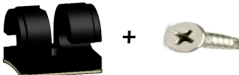

S12200 Index C

PAIR

NOMENCLATURE

Package N°	Ref	Index	Designation	Description	Quantity	Packing method	Weight (kg)	Dim. (mm)
A1	S12200-01	A	Crossbar		1	Plastic bubbles + cardboard 5 layers	41	7560x210x130
A2	S12200-01	A	Crossbar		1	Plastic bubbles + cardboard 5 layers	41	7560x210x130
A3	S12200-02	A	Post		2	Plastic bubbles + cardboard 5 layers	30	2830x300x130
A4	S12200-02	A	Post		2	Plastic bubbles + cardboard 5 layers	30	2830x300x130

PRE-ASSEMBLED ACCESSORIES

Package N°	Ref	Designation	Description	Qty	Note
A3 + A4	BITH1025 + LITA102220	SS Screws M10x25 + SS washers 10		4 + 4	Pre-fixed on the posts during the transport For the assembly of the posts to the crossbars
A1 + A2 + A3 + A4	S12363 + VITF4819	1 fixation hooks + self-tapping screws M4.8x19		76 + 76	To fix to the goal
A3 + A4	NHBD50100A	Conformity stickers		2	Stuck on the posts

VISA PACKING DEPARTMENT

DATE: